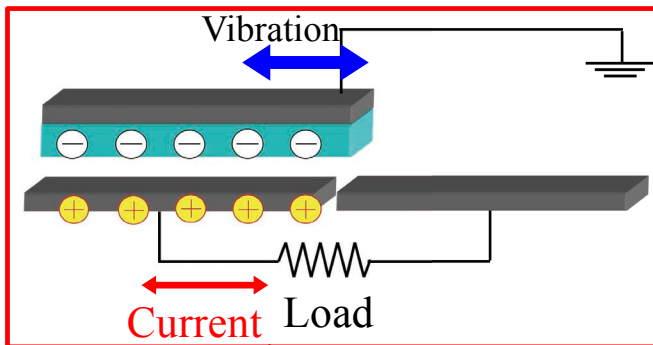


# Solid-state Quantum Chemical Investigatin of a High-performance Fluorinated Polymer Electret

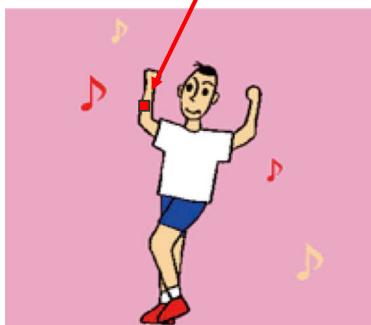
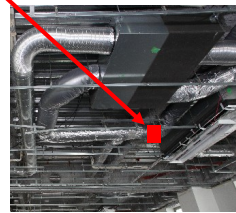
Yuji Suzuki, Senwoo Kim, and Kuniko Suzuki  
Department of Mechanical Engineering  
The University of Tokyo, Japan



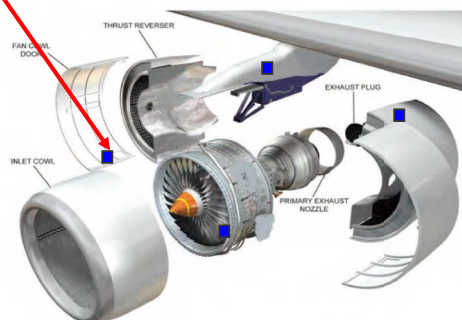
## Kinetic Energy Harvesting Using Electret



Air flow  
fluctuation,  
piping vibration  
BEMS/HEMS



**Human/Animal motion**  
Biomedical, Agriculture

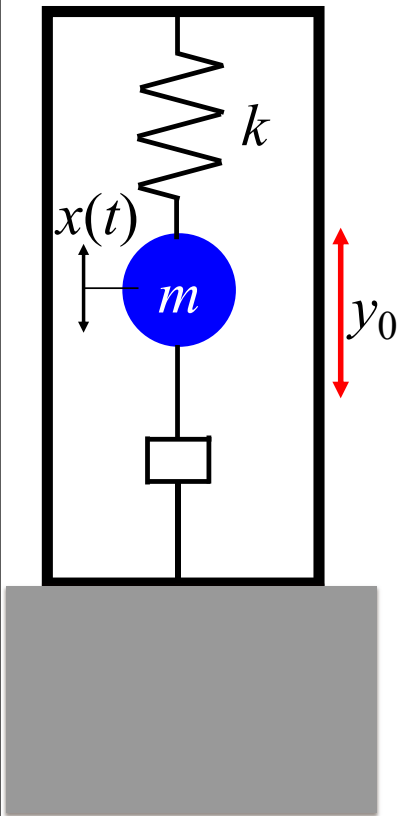


50 Hz @  
Take-off

### Automotive/Aviation

Tire pressure monitoring (TPMS)  
Structural health monitoring (SHM)

# Mechanical Limit of Vibration EH



## Energy Flow (2-step conversion)

Vibration energy in environment

1<sup>st</sup> step  $\downarrow$   $M \rightarrow M$

Kinetic energy of mass

2<sup>nd</sup> step  $\downarrow$   $M \rightarrow E$

Electricity

VDRG limit (P. Mitcheson et al., 2004)

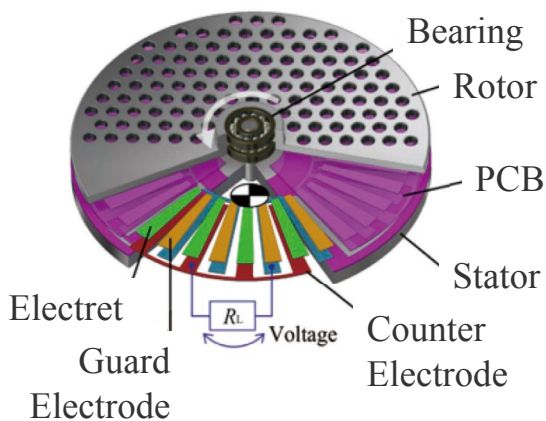
$$P_{\max} = \frac{1}{2} m y_0 \omega_n^3 x_{\max}$$

$m$ : mass,  $\omega_n$ : Resonant freq.

$y_0$ : External amplitude

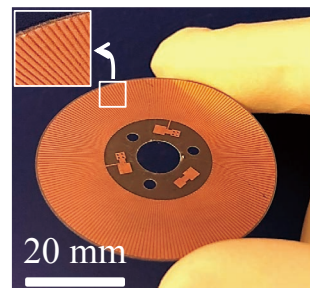
$x_{\lim}$ : Max. traveling distance

# PCB-based Rotational Electret EH



## Electret

- ✓ CYTOP EGG
- ✓ Surface potential:  $\sim 900V$
- ✓ Spun onto PCB



## Rotor

Glass-fiber-reinforced PCB

Minimize thermal deformation during curing process of electret



## Stator

Low-permittivity PCB ( $\epsilon=2.4$ )

Reduce parasitic capacitance for higher output power



Adachi et al., PowerMEMS 2016; Miyoshi et al. IEEE MEMS 2017

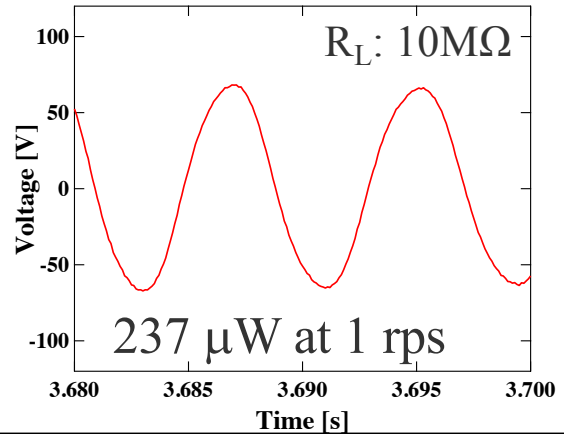
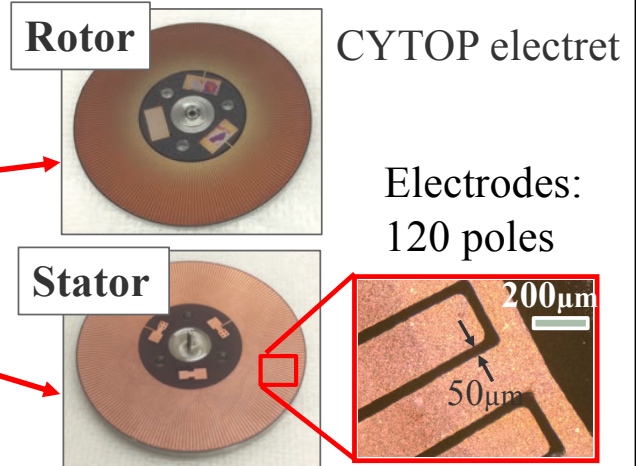
# Rotational Electret EH for Wearable Devices



Only 2.7 mm in thickness!

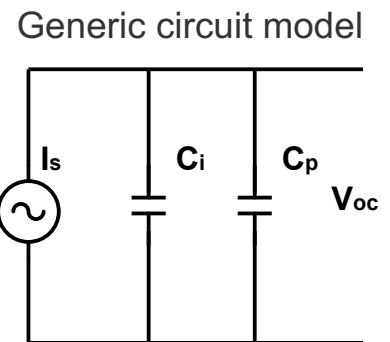


Miyoshi et al. IEEE MEMS 2018



## SSH: Electret versus Piezoelectric

Type	Piezoelectric EH (Liang et al, 2012)	Electret EH (Adachi et al, 2017)
$I_s$ ( $\mu$ A)	87@30Hz	8.99@1rps
$C_i$ (pF)	33740	46
$C_p$ (pF)	$\ll C_i$	128
$C_o$ (pF)	33740	174
$V_{oc}$ (V)	9	118



### Characteristics of Electret EH

$I_s$ : much lower

$C_i$ : much lower (even lower than  $C_p$ )

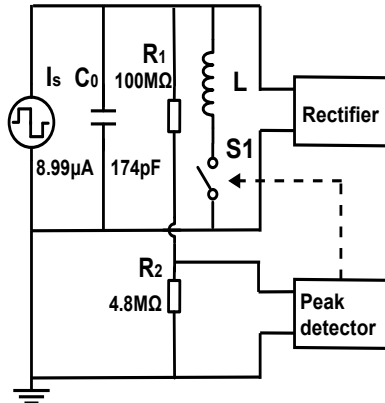
$V_{oc}$ : much higher

### Challenges of SSHI for Electret EH:

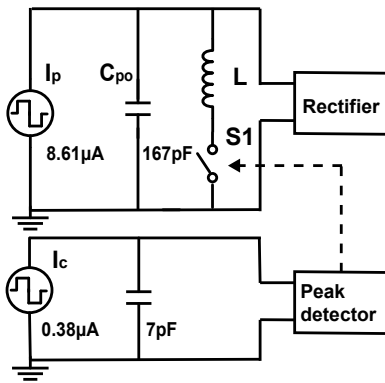
- Sensitive to leakage current
- Sensitive to external capacitance
- Large power consumption of the peak detection circuit

# SSHI for Electret Generator

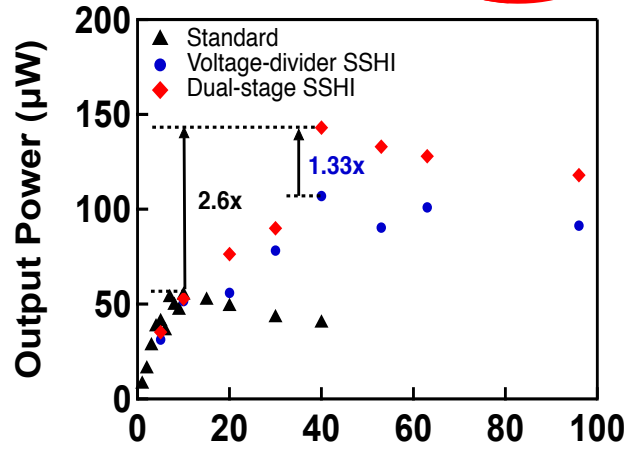
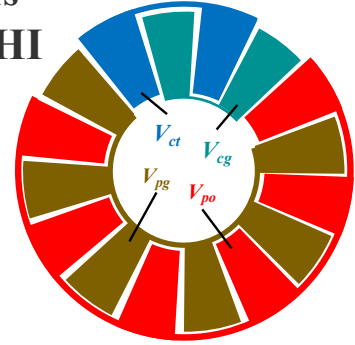
## Voltage-divider SSHI



## Dual-stage SSHI



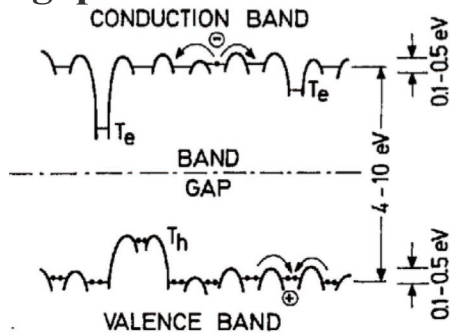
Electrode patterns for dual-stage SSHI



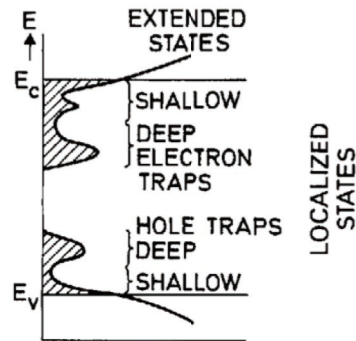
Load (MΩ) Liu, et al. (2019)

# Charge Trap in Polymer

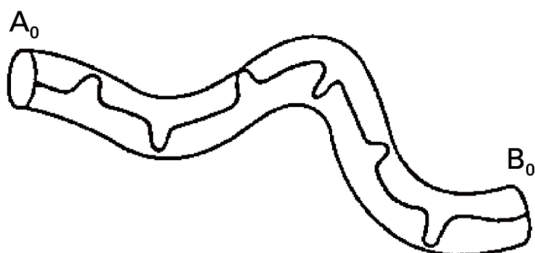
## Band-gap



Sessler et al. 'Electret' (1998)

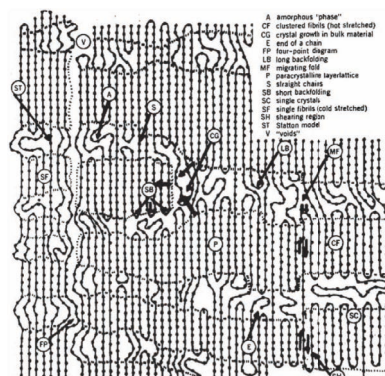


## Focusing on a Single Molecule



Das-Gupta, 2001

## Morphological Approach

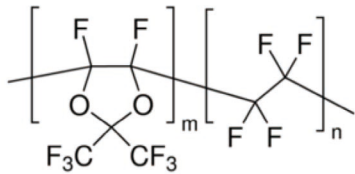


Hosemann, 1972

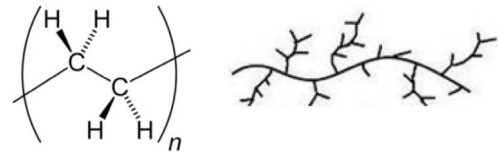
# High-performance Polymer Electret

Output power  $\propto \Delta C V^2 f$

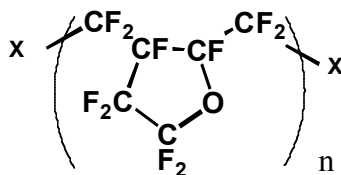
**Teflon AF** 0.5 mC/m<sup>2</sup> @ 15  $\mu$ m  
 Chen et al. IEEE TDEI 1999  
 Hsieh et al. Transducers'97



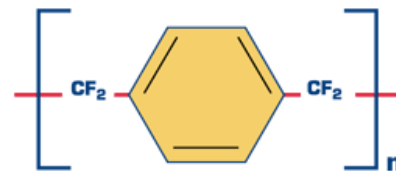
**LDPE (Low-density PE)**  
 0.43 mC/m<sup>2</sup>@50  $\mu$ m  
 Tao et al. (2015)



**CYTOP EGG** 2.0 mC/m<sup>2</sup> @ 15  $\mu$ m Sakane et al., JMM 2008  
 Kashiwagi et al., JMM 2011



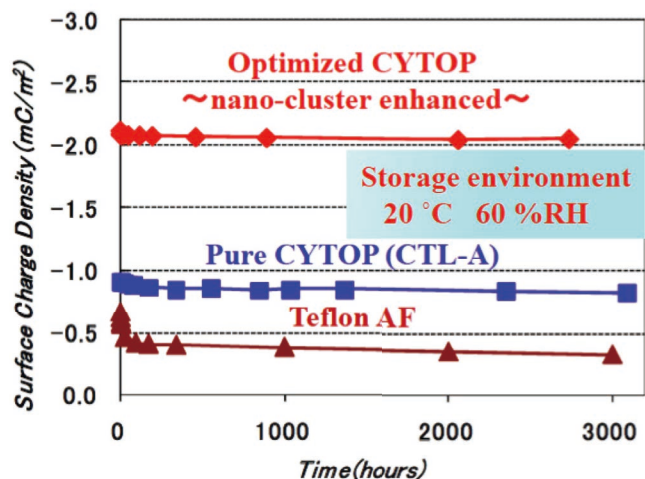
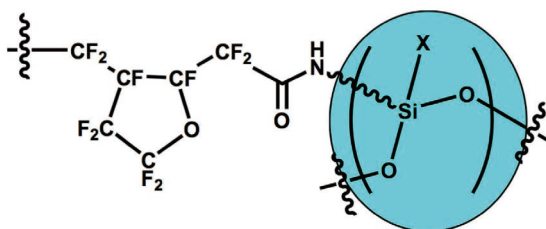
**Parylene-HT** 3.7 mC/m<sup>2</sup> @ 7.3  $\mu$ m  
 Lo & Tai, JMM 2008



CYTOP:CYclic Transparent Optical Polymer

## Nano-cluster-enhanced CYTOP Electret

- ✓ Aminosilane additive
- ✓  $\sigma=2$  mC/m<sup>2</sup> for 15  $\mu$ m-thick film (5+ times higher than Teflon AF)
- ✓ Improved thermal stability



**AGC** "CYTOP EGG"

Kashiwagi et al., JMM 2011

# Possible Approach for Further Improvement

## ■ Multiple Layers

e.g., Zhang and Sessler (2001), Chen et al. (1999)

## ■ Porous Polymer

e.g., Xia et al. (2001), Behrendt et al. (2006)

## ■ Additives/Blends

e.g., Mohmeyer et al. (2007), Erhard et al. (2010)

## ■ Surface Treatment

e.g., Rychkov and Gerhard (2011)

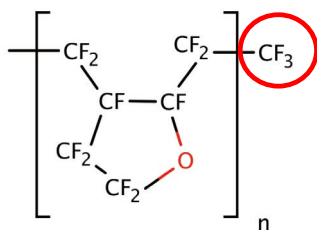
## ■ Molecular Structure

### Quantum Chemical Analysis

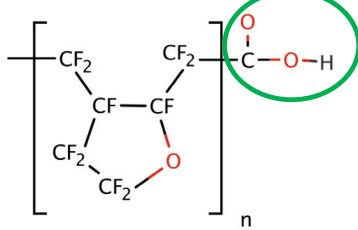
Kim et al., STAM (2018), Kim et al. (2018)

# Effect of End Group on CYTOP Electret

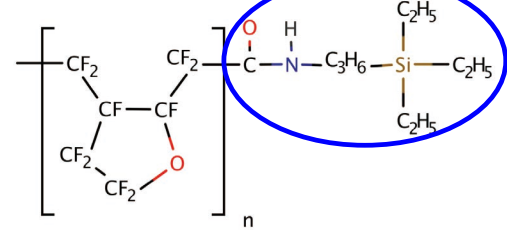
CTL-S



CTL-A



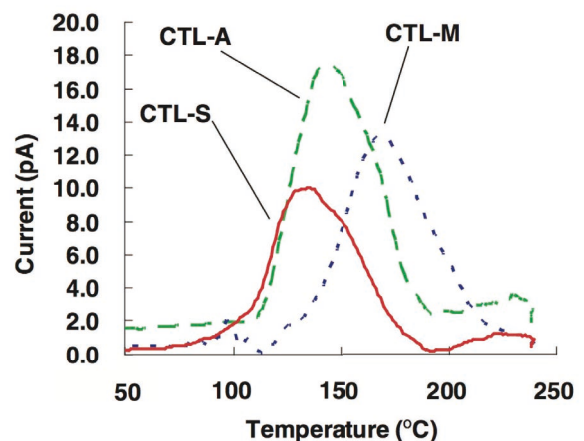
CTL-M



amorphous polymer, 500-1000 repeat units

	End group	Surface charge density after 200h
CTL-M	Aminosilane	-1.3 $\text{mC/m}^2$
CTL-A	COOH	-0.87 $\text{mC/m}^2$
PTFE		-0.84 $\text{mC/m}^2$
CTL-S	$\text{CF}_3$	-0.37 $\text{mC/m}^2$

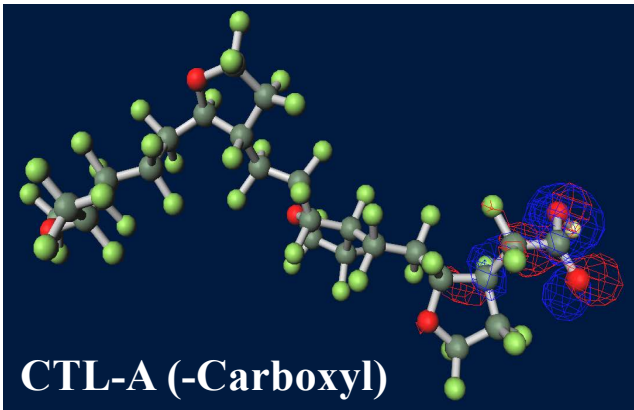
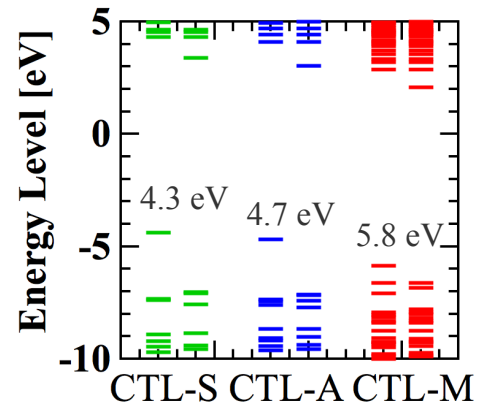
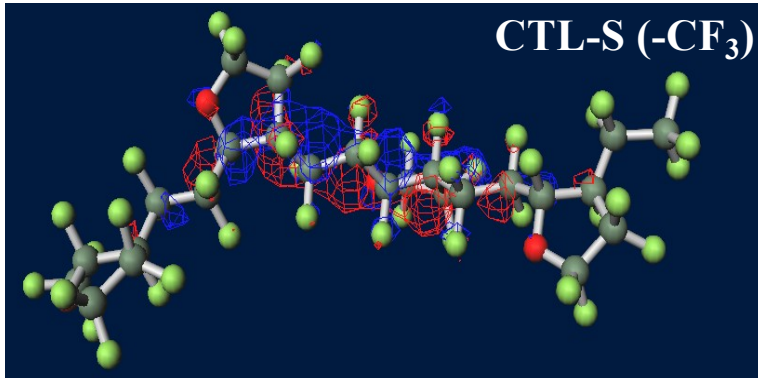
15  $\mu\text{m}$ -thick samples, corona charging



**Improvement might be possible with other end group!**

Sakane et al. J. Micromech. Microeng (2008), Kashiwagi et al. J. Micromech. Microeng. (2011)

# DFT of Charge Trap in CYTOP Electret



- Trend of the energy level is in accordance with surface charge density/TSD data.

LEIPS:

Low-energy Inverse Photocurrent Spectroscopy

S. Kim et al. ISE16, STAM (2018)

## Objectives

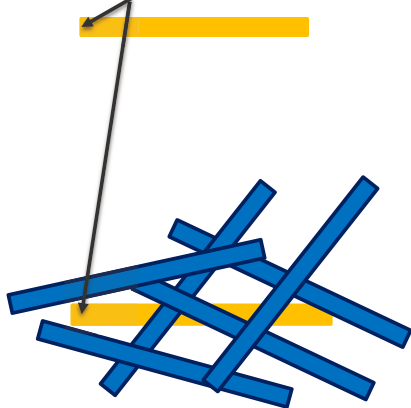
**Develop a new high-performance electret based on solid-state quantum chemical analysis**

## Approach

- **Solid-state quantum chemical analysis of CYTOP**
  - Direct comparison with experiments
  - Evaluate electron affinity for different end group
  - Propose a new high-performance electret
- **Synthesize the new high-performance electret materials**

# Solid State Analysis

Charge Trap Site

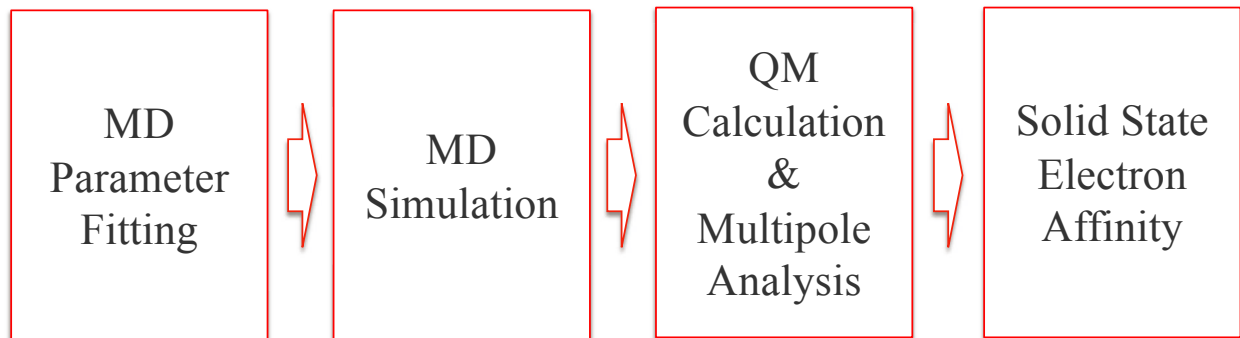


## Single Molecular Analysis

- Low computational cost
- △ 0 K, vacuum state
- △ Influence of surrounding molecules neglected

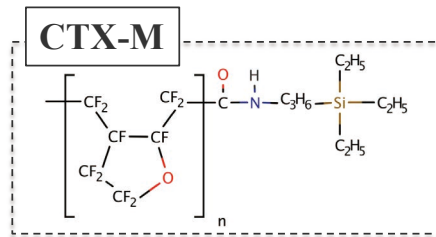
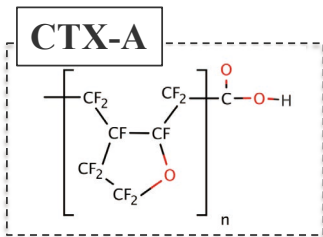
## Solid State Analysis

Surrounding Molecules



# Search for End Group for Higher EA

CYTOP



Base material

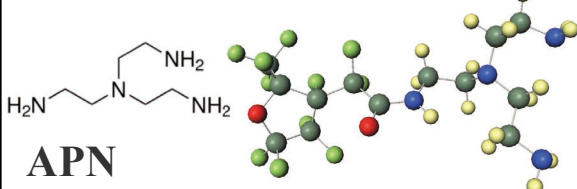
CYTOP CTX-A

Candidate additives

- NH<sub>2</sub>
- CN

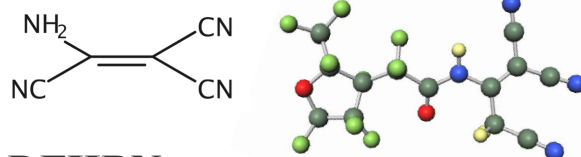
TAA

(Tris(2-aminoethyl)amine)



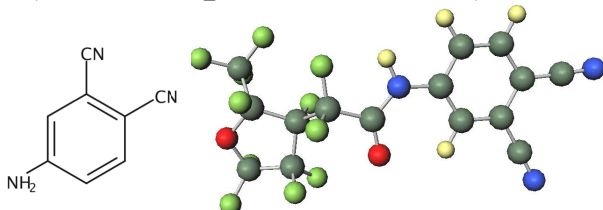
AETCN

(2-Amino-1,1,2-ethenetetrisonitrile)



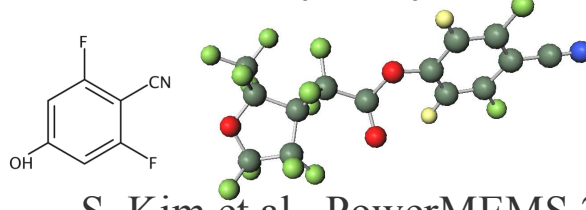
APN

(4-Aminophthalonitrile)



DFHBN

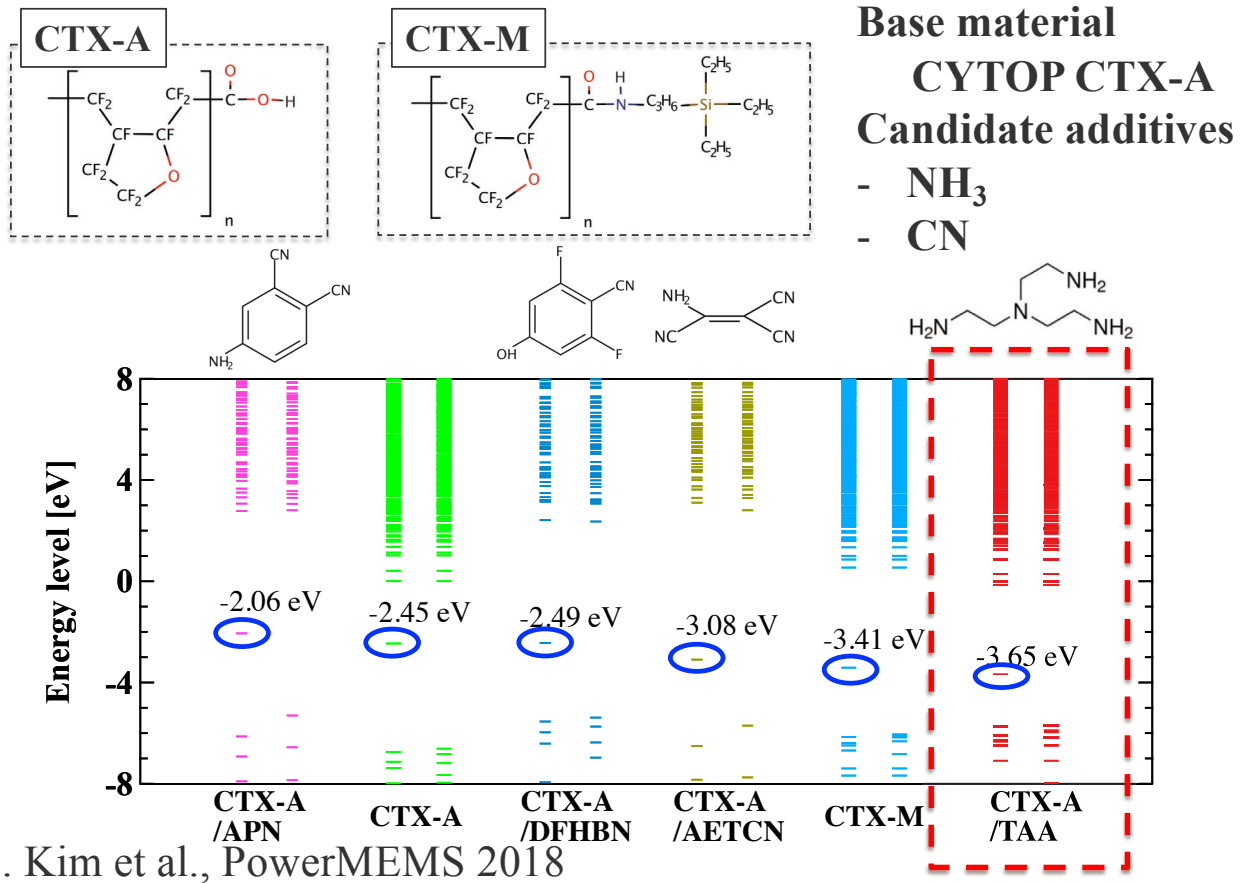
(2,6-Difluoro-4-hydroxybenzonitrile)



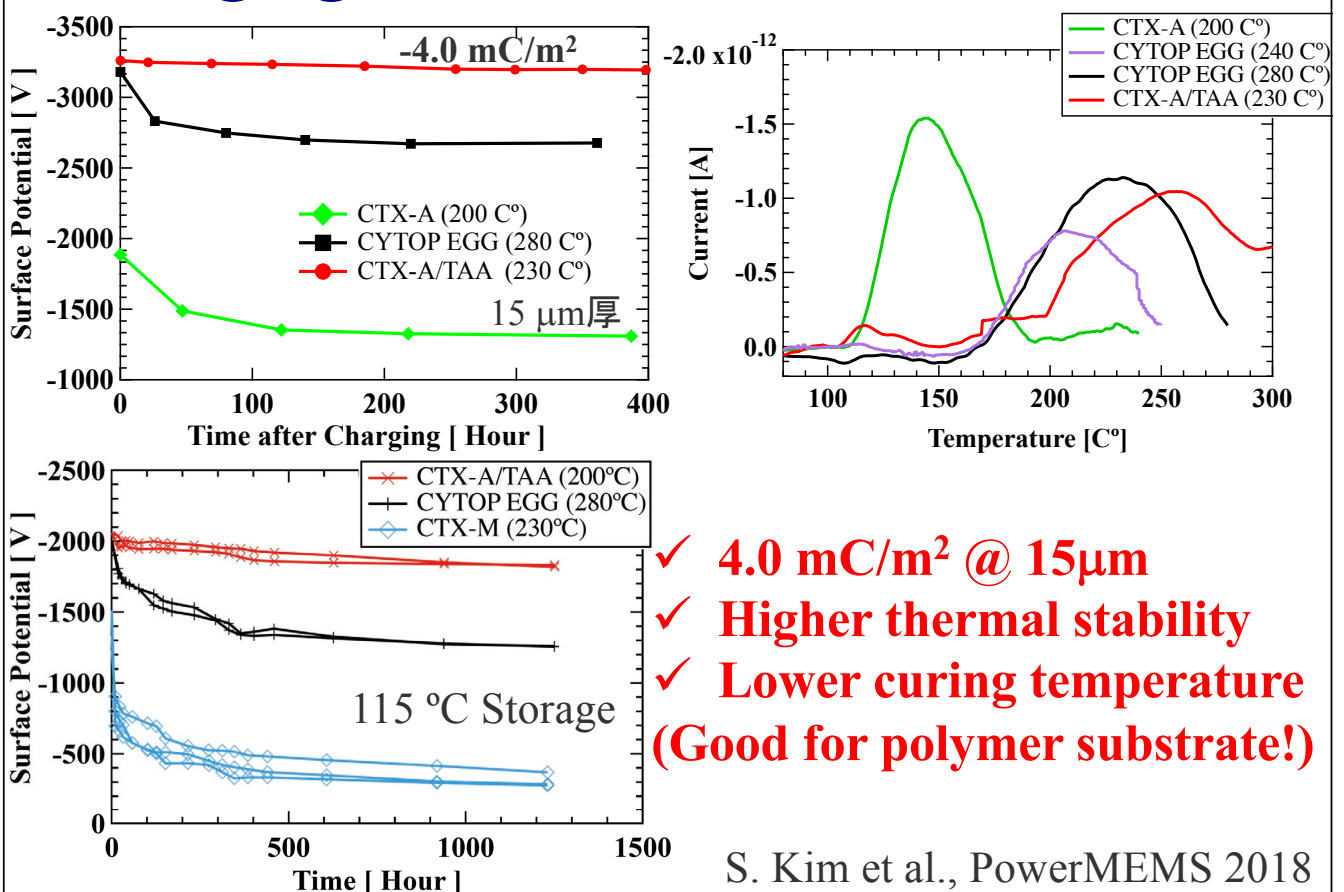
S. Kim et al., PowerMEMS 2018



# Screening End Group for Higher EA



# Charging Performance of New Electret



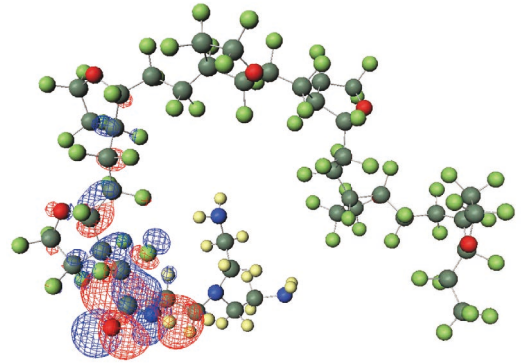
# Advantages of CYTOP CTX-A/TAA

## CYTOP CTX-A

- Inherent high breakdown voltage
- Amorphous fluorinated polymer (no grain boundary)
- Large molecular weight ( $\sim 1000$  repeat units)

## +TAA

- Localized excess electron near the end group
- High electron affinity
- Long distance between neighboring charge trap ( $\sim 10^1$  nm) to avoid charge hopping
- Relatively-low reaction temperature between TAA and the carboxyl group for low curing temperature



## Summary

- ✓ EA with solid-state quantum chemical analysis is in good accordance with the measured data with LEIPS.
- ✓ Among the end groups examined, TAA gives the highest electron affinity when it is combined with CYTOP CTX-A.
- ✓ New CYTOP electret (CTX-A/TAA) has been synthesized. Generation of amide bond is confirmed with FT-IR.
- ✓ Surface charge density up to  $-4 \text{ mC/m}^2$  has been obtained. Thermal stability is higher than CYTOP EGG even with lower curing temperature.